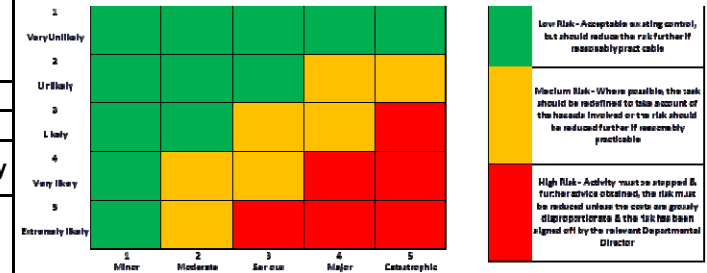


TOYOTA MATERIAL HANDLING UK

Assessment Title (Task, process, equipment or facility)		Spray Booth - Top Filter Replacement	
Location	Fleet Management Centre	Date	30/04/2026
		Review date	31/03/2027
Prepared/Reviewed By (Team)		Elaine Greaves, Andy Smith, David Pateman, Neil Cropper, Rob Hewson & Paul Rigley	
Legal / Best Practice Requirements / links to other assessments (eg COSHH)		Management of Health & Safety at Work Regs / Workplace (Health, Safety & Welfare) Regs Provision and Use of Work Equipment Regulation (PUWER)	



Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Dust, flying particles or sparks	TMHUK Team Members / customer / 3rd party contractors / site visitors / property & equipment damage	Various injuries to the upper & lower body / skin damage / inhalation / eye contact / battery explosion / fire	3	3	M	1. All team members are to follow the procedure detailed in SWP-01 Work Area. 2. The creation of any airborne particles should be avoided wherever possible. 3. Batteries should be covered or removed to reduce the risk of explosion. 4. All team members will ensure that all persons are kept away from areas where sparks or dust is directed. 5. Good housekeeping to be observed. 6. All team members are to wear appropriate PPE, refer to SWP-32. 7. Operator to ensure that the spray booth is isolated before starting work and to wear dust mask when carrying out task. 8. Displaced filters should be disposed of in the appropriate hazardous waste receptacle.	1	3	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary.	

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Height - Working at & Falling objects	TMHUK Team Members / customer / 3rd party contractors / site visitors / property, equipment & environmental damage	Various injuries to the human physique / possibility of death	3	5	H	1. All engineers are to follow the procedure detailed in SWP-04 - Working at Height. 2. The safety of those working nearby is addressed by adherence to SWP "Work Area" for example, erection of barriers may be required to prevent unauthorised access. 3. Associated Risk Assessment WPRA-04 for Working at Height is in place and all technicians are to follow the control measures documented - the risk assessment is supported by SWP-04. 4. All other relevant SWP's & WPRA's should be observed and followed where appropriate. 5. Working at height must be avoided unless absolutely necessary, if unavoidable a further assessment may be required and further controls introduced. 6. PPE will be supplied and used in accordance with SWP-32 PPE, including a harness and lanyard. 7. External contract in place to carry out high level filter changes.	1	5	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary.	
Manual handling	TMHUK Team Members	Various injuries to the human physique, musculoskeletal disorders	1	4	L	1. All staff are to follow the procedure detailed in SWP-13 - Manual Handling. 2. If the load is considered to be heavy or awkward then Safe Working Practice SWP-06 Use of Lifting Equipment must be followed in order to assist the lift. 3. Associated Risk Assessment WPRA-13 Manual Handling is in place & all team members are to follow the control measures documented - the risk assessment is supported by SWP-13. 4. Technician to use basket to raise new filters to the top of the booth - with the assistance of a second technician	1	4	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary.	
Slip, trips & falls	TMHUK Team Members	Various injuries to the human physique	1	3	L	1. All relevant SWP's & WPRA's should be observed and followed where appropriate. Particular attention must be given to SWP-01 Work Area. 2. Good housekeeping should be observed at all times. 3. Any spills must be cleaned up immediately.	1	3	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary.	

Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Vehicle movement	TMHUK Team Members / customer / 3rd party contractors / site visitors / general members of the public / property & equipment damage	Various injuries to the human physique / possibility of death	3	5	H	1. On site rules will be adhered to at all times. 2. If a designated work area is not available then a temporary safe area should be constructed. Refer to SWP-01 Work Area. 3. If having to work in an aisle, where possible each end of the passageway should be closed off to pedestrians and vehicles. 4. All team members are to exercise extreme caution when passing through the warehouse & other transport routes - keep to the walkways where provided. 5. Avoid walking/driving around the rear of reversing vehicles. 6. Appropriate PPE is to be worn at all times i.e. Hi-Viz.	1	5	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary.	
Dust from unisolated extraction system	TMHUK Team members and third parties	Various injuries and skin irritations	2	3	L	Ensure extraction system is isolated and appropriate PPE/RPE is worn.	1	3	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary.	
Noise from unisolated extraction system	TMHUK Team members and third parties	Damage to hearing	2	3	L	Ensure extraction system is isolated.	1	3	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary.	